

SPLIT

DART AEROSPACE LTD		Work Order:	22251
Description: Pin Assembly		Part Number:	D3332-041
Dwg: D3332 Rev. A PAGE 1, 3, 4		Qty:	10
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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	05.01.17	10
2	MC	Machine D3332-3 as per Folio FA493 and Dwg D3332 Material: AISI 1018-1025 Ø0.500" Round Bar (M1018-R0.500) Identify for D3332-3 Batch: <u>M16210</u>	ml	05/02/17	10
3	QC2	Inspect parts as they come off the CNC machine Identify as D3332-3	ml	05/02/17	10
4	QC8	Second check	EC	05.02.02	10
5	MFA Cant	Fabricate D3332-5 as per Dwg D3332 Material: AISI 1018-1025 Ø0.313" Round Bar (M1018-R0.313) Identify as D3332-5 Batch: <u>M16634</u>	CPL	05-02-02	10
6	MFA Cant	Assemble and Weld using D3332-041T1 as per Dwg D3332 Pick: Qty Part Number Description Batch 1 D3332-1 Handle <u>22268</u> A/R N/A Steel Rod <u>M9326</u> Identify as D3332-041	CPL	05-02-15	2
7	QC5	Inspect work to Step 6	ml	05 02 15	1
8	FP	Powder Coat Fire Red (Ref: 4.3.5.10) as per QSI 005 4.3 Cover D3332-3 and cover thread only for D3332-5 prior to painting	ml	05-02-16	1
9	QC3	Inspect Powder Coat	u	05-02-18	1
10	ST	Identify and Stock	u	05-07-18	1
11	AC	Cost / part: <u>29.87</u>	54C	05-02-21	1
12	DC	Close W/O <u>29.87</u> Inspect Level 21	JA	05.02.23	1

Rev	Date	Change	Revised By	Approved
A	05.01.13	New issue	KJ/JLM	

RELEASED
05/01/17

4F
05.01.18

RELEASED
JAN 05 01 17